

Low Profile 20' + or- Hoop With Vertical Turn Down Legs

Tubing required= 3 ea. 10' 6" lengths of 1 3/8" 16 or 17 gage fence top rail tubing for each completed hoop.

Begin by bending the 2 , 10' 6" lengths of tubing on the PF-24 following the finishing of step on both ends of each tube. Lay both tubes flat on ground and connect them together using the swaged end to un-swaged end, secure with tech screw. Watch Carols video on bending the 10'6" lengths.

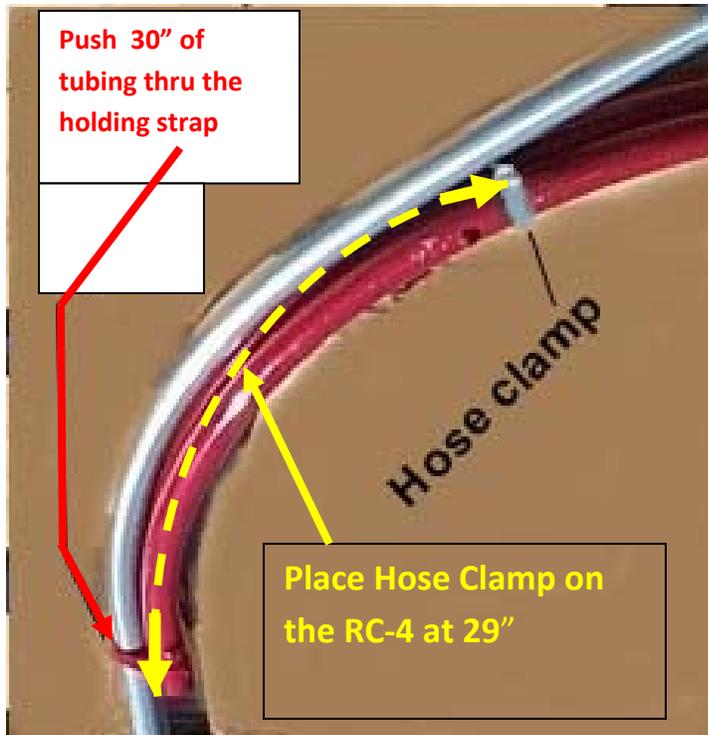


Next, cut the third remaining tube in half to get the two 5' 3" tubes. now on the one having the swaged paint the swaged end red then on the other paint one end red.

Now measure 30" starting at the holding strap end of the RC-4 and place a 3" regular hose



clamp as show.



Next, now move the 5'3" tube to the RC-4 bender, push 29" of the painted end thru the holding strap. Bend the remaining tube around the bender until it touches the screw head of the hose clamp and stop.

connect the two 5'3" sections to the two already connected 10'6" sections, the resulting hoop should be close to 20' wide, with turned down legs similar to the hoops shown below.



Note: Two Important rules are, increase or decrease either one, will require changing the other :

#1. By beginning the bend on the 5'3" sections at a point greater than 30" (increasing) will produce a narrower hoop or by decreasing the amount pushed through the strap before starting the bending will widen the hoops

#2. By moving the hose clamp stop further away from the holding strap will increase the angle of the turn down. By decreasing the distance of the hose clamp from the holding strap will decrease the turn down angle.

One or more test hoops must be built so as to make any adjustments that may be necessary due to different metal alloy's used to make the metal tubing.

Support 903-497-1158