

## Bending Instructions For The Model EC-8 Hoop Bender

### Mounting Your Hoop Bender

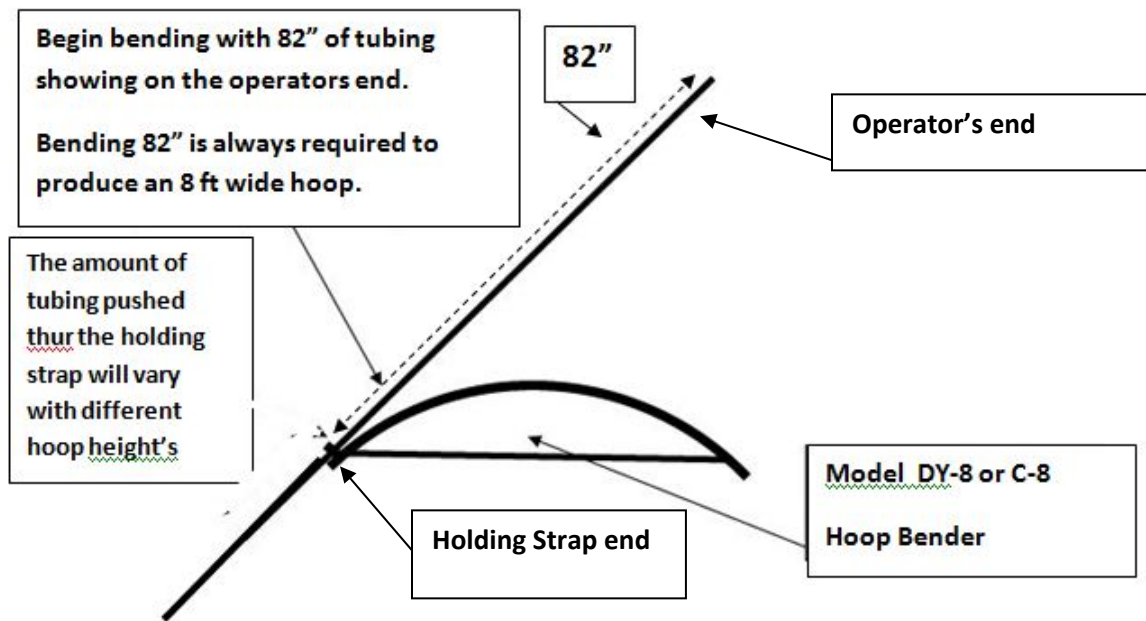


**IMPORTANT: PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING**

Recommended Horizontal Mounting For "C-8" series mount using two  $\frac{1}{4}$ " bolts in the 2 holes drilled & provided here or the optional vertical mount system sold separately.



Optional Mounting System  
Sold Separately



## If Using 1 3/8" Tubing:

Using two 10 ft lengths 1 3/8" fence top rail tubing for each hoop:

Cut 6 inches off the swaged end of each 10'6" length of 1 3/8" tubing. Mark 82" then slide tube through the holding strap. Position the 82" mark at the edge of holding strap, with the 82" of tubing on the operators end. Pull tubing around the bender always stopping before reaching the end of the bender. Release pressure then slide no more than 1/2 of what you just bent thru the holding strap (about 20" to 24") repeat the bending motion again then advancing the tubing thru the holding strap after each bending stroke, adding the lever bar to the tubing (included) as needed.

The last bending stroke required to bend the full 82" is pictured below, notice that the Lever Bar (painted green) is inserted into the 1 3/8" tubing being bent (silver tube). This last (finishing) stroke requires that both the lever bar and the tubing come into firm contact (do not jerk the lever bar) with the bender (Painted blue) in the general area shown below about 4 to 6 inches before reaching the end of the bender.

A smooth steady pull until contact is best.



